

## CONTENTS

Acknowledgement .....	i
Declaration .....	iii
Certificate .....	iv
Executive Summary.....	viii
List of Symbols .....	xi
List of Abbreviations .....	xii
List of Figures .....	xv
List of Tables.....	xx
<b>Chapter 1: Introduction .....</b>	<b>1-13</b>
1.1 Background.....	1
1.2 Diesel Engines .....	2
1.2.1 Direct-Injection Compression Ignition Engines .....	3
1.2.2 Indirect-Injection Compression Ignition Engines .....	4
1.3 Comparison of Indirect-Injection (IDI) with Direct-Injection (DI) Compression Ignition Engines.....	4
1.4 Alternative Fuels used in Existing Diesel Engines.....	6
1.4.1 Vegetable Oils .....	7
1.4.2 Hydrogen.....	9
1.5 Thesis Organization .....	12
<b>Chapter 2: Literature Review .....</b>	<b>14-55</b>
2.1 Use of Esters of Vegetable oils and its blends with conventional Diesel.....	14
2.2 Use of Straight Vegetable oil blends with Conventional Diesel .....	19
2.3 Use of Straight Vegetable Oils (SVO) .....	21
2.4 Use of Hydrogen as a Supplemented mode with conventional diesel, vegetable oils and their blends.....	26
2.5 Undesirable Combustion Phenomena .....	40
2.5.1 Pre-Ignition.....	41
2.5.2 Backfire .....	42
2.5.3 Knocking .....	42
2.6 Different Hydrogen Induction or Injection Techniques .....	42
2.6.1 Continuous Carburetion (CC).....	43
2.6.2 Manifold Induction or Injection (MPI) .....	44
2.6.3 Direct Cylinder Injection (DCI).....	45
2.7 Summary of Literature Review .....	46
2.8 Motivation and Gaps .....	52
2.9 Objectives of the Present Investigation.....	55

<b>Chapter 3: Methodology.....</b>	<b>56-73</b>
3.1 Selection of Fuels for Engine .....	56
3.2 Physico & Chemical Properties of Diesel, Jatropha's Straight Vegetable oil (SVO) and Hydrogen.....	57
3.3 Experimental Setup.....	57
3.3.1 Engine .....	59
3.3.2 Eddy current dynamometer .....	60
3.3.3 5 Gas Analyzer & Smoke Meter.....	62
3.3.3.1 Sampling Unit .....	63
3.3.4 Fuel measurement and Fuel lines .....	64
3.3.5 In-Cylinder Pressure Data acquisition system.....	65
3.3.6 Design and Development of Gaseous Hydrogen Supply System.....	68
3.4 Planning of Engine Experimentation .....	70
<b>Chapter 4: Results &amp; Discussions .....</b>	<b>74-121</b>
4.1 Baseline Data generation with Conventional Diesel .....	74
4.1.1 Performance Parameters.....	74
4.1.2 Exhaust Emissions .....	75
4.1.3 Combustion Characteristics.....	76
4.2 Data generation with Pre-heated Jatropha based Straight Vegetable Oil at 90° C (PHSVO 90) .....	77
4.2.1 Performance Parameters.....	77
4.2.2 Exhaust Emissions .....	78
4.2.3 Combustion Characteristics.....	79
4.3 Comparison of PHSVO 90 with Baseline Conventional Diesel data .....	80
4.3.1 Performance Parameters.....	80
4.3.2 Exhaust Emissions .....	81
4.3.3 Combustion Characteristics.....	83
4.4 Data generation with Pre-heated Straight Vegetable Oil at 90°C (PHSVO 90) with Gaseous Hydrogen Supplementation (0.3 gm/min to 1.0 gm/min) .....	85
4.4.1 Performance Parameters.....	85
4.4.2 Exhaust Emissions .....	87
4.4.3 Combustion Characteristics.....	92
4.4.4 Summary .....	95
4.5 Data generation with PHSVO 90 with identified Gaseous Hydrogen band (0.4 gm/min to 0.7 gm/min) Supplementation under varying Injection Advancements (20° – 26 ° bTDC) at 80% load.....	96
4.5.1 Performance Parameters.....	96
4.5.2 Comparison of Performance Parameters.....	100
4.5.3 Exhaust Emissions .....	102
4.5.4 Combustion Characteristics .....	105
4.5.5 Summary .....	107

4.6	Data generation of PHSVO 90 with identified Gaseous Hydrogen 0.5 gm/min Supplementation at 22° bTDC under varying Injection Pressures like: 175 bar, 205 bar, 235 bar and 265 bar at 80% load .....	109
4.6.1	Performance Parameters.....	109
4.6.2	Exhaust Emissions .....	110
4.6.3	Combustion Characteristics.....	113
4.6.4	Summary .....	115
4.7	Comparison of Optimized data with base line conventional Diesel and Jatropa based PHSVO 90.....	116
4.7.1	Performance Parameters.....	116
4.7.2	Exhaust Emissions .....	117
4.7.3	Combustion Characteristics.....	119
4.7.4	Summary .....	121
<b>Chapter 5: Conclusion &amp; Future Scope.....</b>	<b>122-123</b>	
5.1	Conclusion.....	122
5.2	Future Scope of the Work .....	123
<b>References .....</b>	<b>124-135</b>	

### Appendices

Appendix A	Safety related issues in handling and storage of gaseous hydrogen .....	A1-A14
Appendix B	Details of gaseous hydrogen equipment .....	B1-B10
Appendix C	Tubing & tube fittings .....	C1-C10
Appendix D	Calculations of performance parameters, exhaust emission and combustion characteristics.....	D1-D31
Appendix E	Photographs of experimental set up .....	E1-E6

### List of Publications

### Author's Bio-data